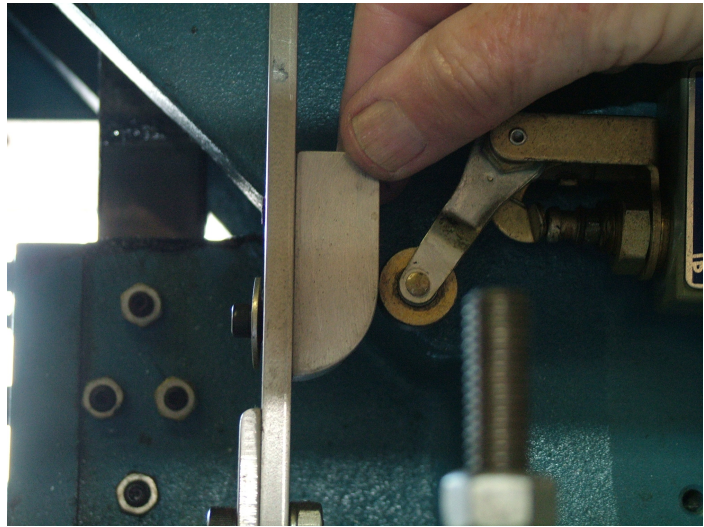
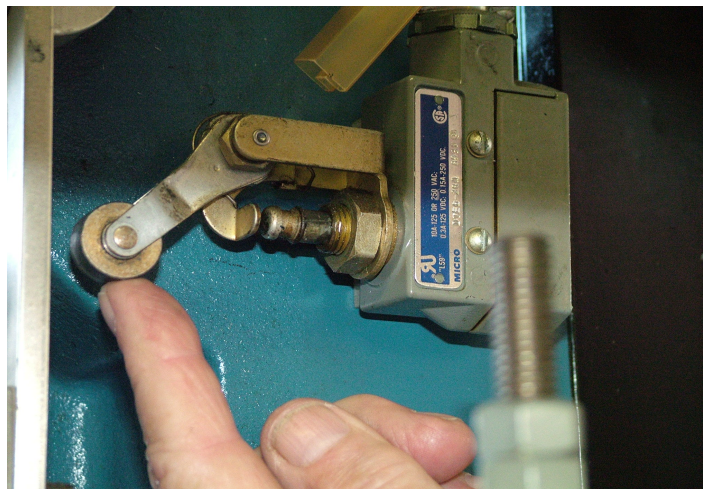
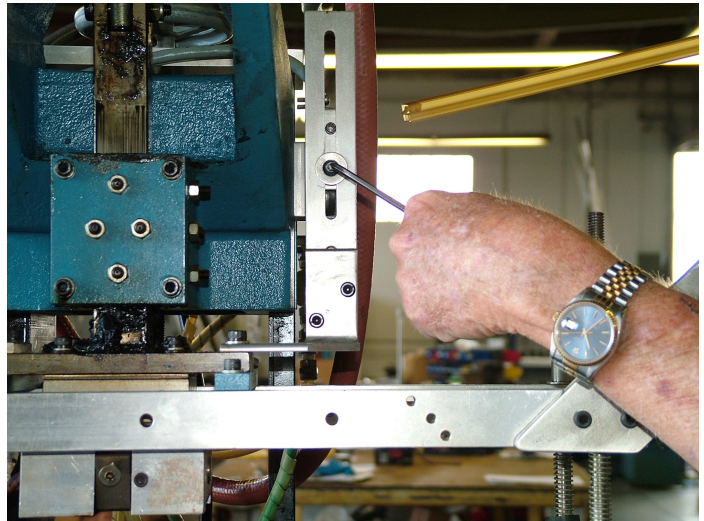


How to Set the Pure Dwell Switch on a Franklin Hot Stamp Press

- The press will not dwell/stay in set-up, unless the aluminum block activates the micro switch.
- From the side of the press:
- The block pushes against the round wheel which, in turn, pushes front portion of the switch.
- It should push in just far enough so you can hear it click.

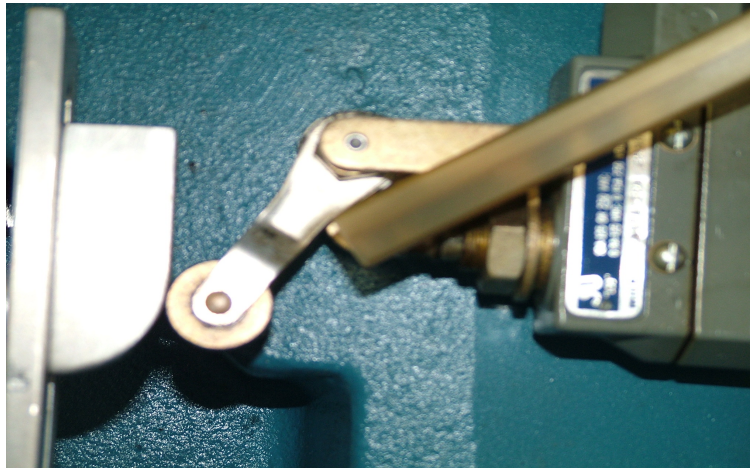


- How to set the block/switch
- Loosen set screw holding the block
- Put press in run position
- Have someone push the start buttons & hold them down until you tell them to release both buttons.
- Push the block down so that it engages the wheel. The wheel should travel approximately $\frac{1}{2}$ " to $\frac{3}{4}$ " back. You will then hear the switch click.

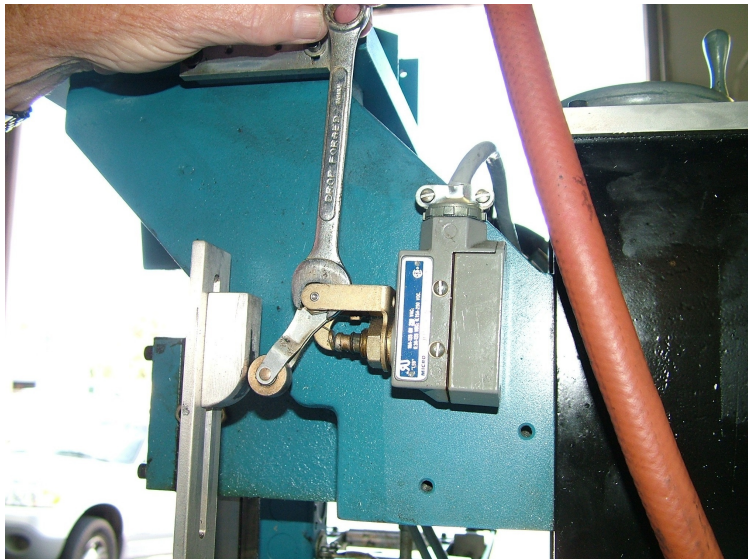


How to Set the Pure Dwell Switch on a Franklin Hot Stamp Press

- The wheel should now be in the lower 1/3 of the aluminum block.
- Tighten the allen set screw & tell the operator to release the hand buttons.



- If the wheel/arm assembly does not engage the micro switch:
- Loosen hex nut & move the arm at the pivot point.
- Move it toward the aluminum block. (1) notch at a time until the switch clicks.



- With the machine in set-up with full stroke of 3" the wheel should be just above the bevel of the block.

